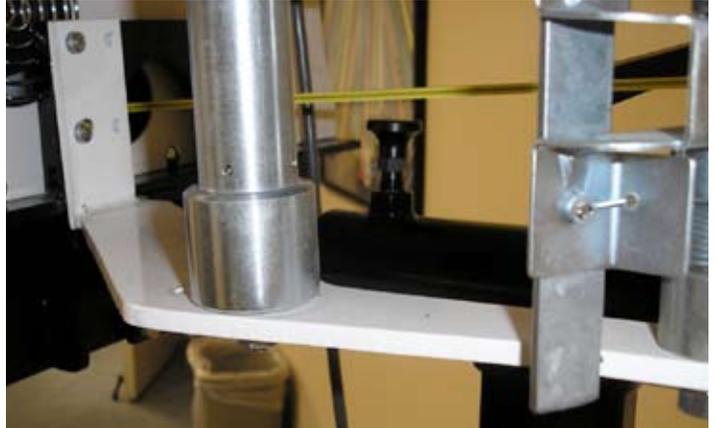


Spool Loading Instructions

1a) Top view of Brake Arm connected to back of XL-2 machine



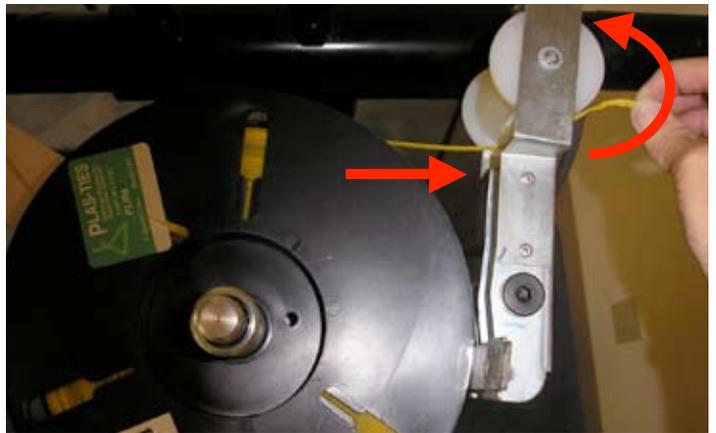
1b) Side view of Brake Arm connected to back of XL-2 machine



2) Slightly push White Roller to the left, then place spool on spindle. Once spool is on Spindle, release your hand to secure spool.



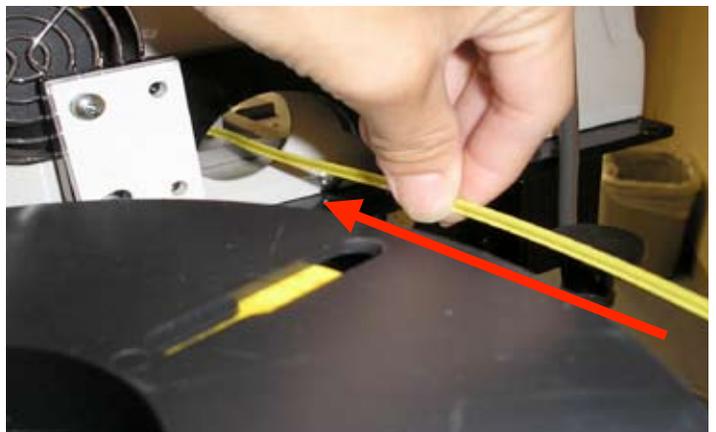
3) Pull end of tie out and under White Roller. Make sure that paper side of the tie is on the bottom and plastic side is on top.



4) Pull Tie over and out of White Roller...



5) ...and thru circular opening in the back of the XL-2 machine.



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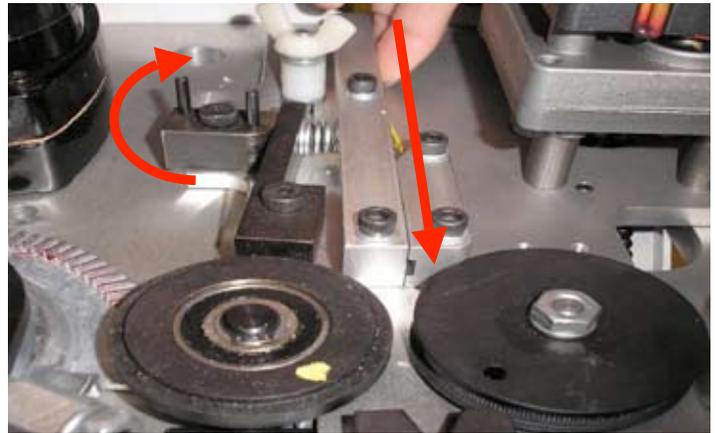
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Spool Loading Instructions

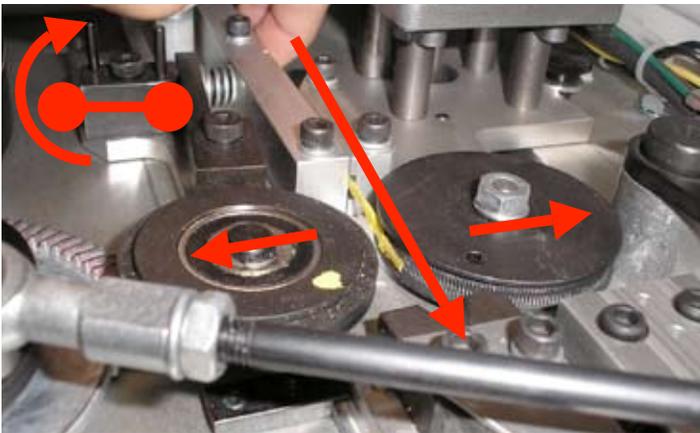
6) Slide the Tie in against the Guide.



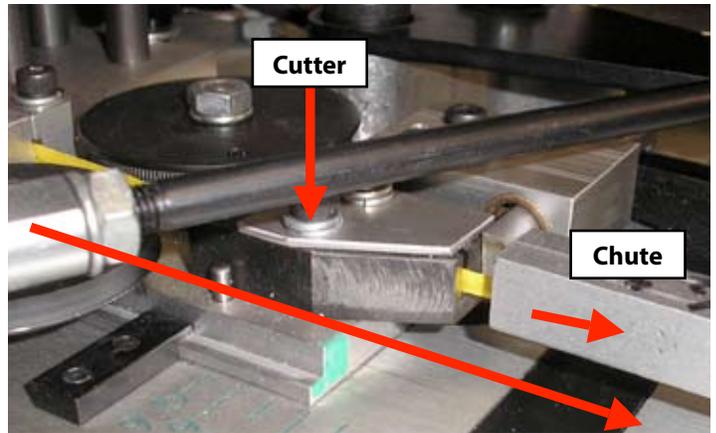
7) Continue to push tie in and out the Guide...



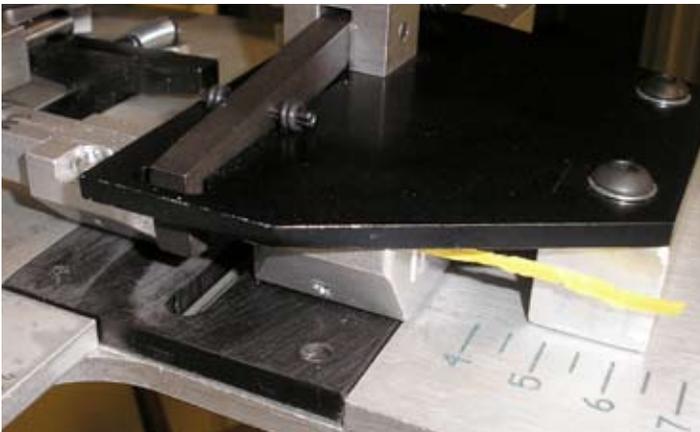
8) ...and between the opened Black Wheels. Make sure the Black Wing Nut is horizontal (by turning it clockwise).



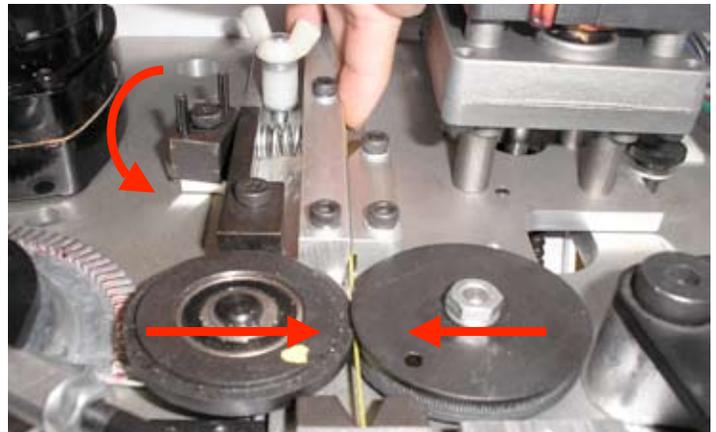
9) Continue pushing tie through passing the cutter and into the Chute.



10) Tie will protrude at the end of the chute then pull it out to the designated tie length



11) Now lock tie by closing the Black Wheels (turn the Black Wing Nut counterclockwise).



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